

# STOCK BLACKS / RAL 9005

Code	Description	Gloss Target	Cure	Special Properties
E240-G1	Matte Black Epoxy	6	12' @ 375 °F	Low gloss, extremely smooth
H228-G2R	Black Satin	20	12' @ 375 °F	Satin gloss, very smooth
H2160-T1	Matte Black Text	Texture, Low	12' @ 375 °F	Matte gloss, tight rolling texture
P200-G9	Gloss Black	90+	12' @ 375 °F	Very high gloss, very smooth
P2012-D1R	Black Sandtex	5	12' @ 375 °F	Matte sandtexture, excellent edge coverage
P2015-G8R2	Black 80 OGF	80	10' @ 375 °F	High gloss, fast cure, outgas forgiving
P2018-G5	S/G Black	55	12' @ 375 °F	Semi-gloss, smooth finish
P2021-D1	Black Sandtex	3	12' @ 375 °F	Low gloss, fine sandtexture
P2230-G3	Satin Black	30	14' @ 375 °F	Satin gloss, very smooth
P2532-G9	HF Gloss Black	95	12' @ 375 °F	Extremely high gloss, mirror finish
P2578-G9	AK Cat Black	95	12' @ 375 °F	Extremely high gloss, mirror finish, ultra jet
PF252-G8	Black	80	8' @ 375 °F	High gloss, fast cure, TGIC-Free, tribo
PF279-G5	S/G Black	55	8' @ 375 °F	Semi-gloss, fast cure, TGIC-Free, tribo
PF2281-D1	Fine Black Sdtx	5	8' @ 375 °F	Low gloss, ultra-fine sandtexture, TGIC-Free
PF2462-D1	CE Black Sdtx	5	8' @ 375 °F	General use, sandtexture, fast cure, TGIC-Free
PF2525-G5	CE SG Black	55	8' @ 375 °F	General use, semi-gloss, fast cure, TGIC-Free
PF2528-G8	CE Gloss Black 80	80	8' @ 375 °F	General use, high gloss, fast cure, TGIC-Free
SP201-G6	S/G Black SD	65	12' @ 375 °F	Semi-gloss, superdurable
SP203-G9	Gloss Black SD	90+	12' @ 375 °F	Mirror finish, superdurable
SPF219-D1	Black Sdtx SD	5	8' @ 375 °F	Matte sandtexture, superdurable, TGIC-Free
SPF222-G8	Black Nite SD OGF	80	8' @ 375 °F	High gloss, outgas forgiving, TGIC-Free
SP266-T6	Black Text SD	Texture, High	12' @ 375 °F	High gloss, rolling texture, superdurable
SP280-G3	Satin Black SD	30	14' @ 375 °F	Satin gloss, superdurable, very smooth
SPF282-G6	S/G Black SD	55	8' @ 375 °F	Semi-gloss, superdurable, TGIC-Free
U211-G1	Matte Black	5	17' @ 375 °F	Very smooth, excellent hardness

## CODING

Resin System	Color	Finish	Gloss
<b>AH</b> Acrylic Hybrid	<b>100 - 1000</b> Beiges, Almonds	<b>G</b> Smooth	<b>1</b> Flat/Matte
<b>E</b> Epoxy	<b>200 - 2000</b> Greys, Blacks	<b>T</b> Texture	<b>2-3</b> Eggshell/Satin
<b>H</b> Epoxy-Polyester Hybrid	<b>300 - 3000</b> Greens	<b>D</b> Sandtexture	<b>4-5</b> Pearl/Soft
<b>P</b> Polyester TGIC	<b>400 - 4000</b> Blues	<b>V</b> Vein	<b>6-7</b> Semi-Gloss
<b>PF</b> Polyester TGIC-Free	<b>500 - 5000</b> Reds	<b>M</b> Metallic	<b>8-9</b> Full/High
<b>SP</b> Superdurable TGIC	<b>600 - 6000</b> Yellows, Oranges	<b>P</b> Mixed colors	
<b>SPF</b> Superdurable TGIC-Free	<b>700 - 7000</b> Whites		
<b>U</b> Urethane	<b>800 - 8000</b> Browns, Taupes		
	<b>900 - 9000</b> Specials, Metallic		

### Stock Policy and Packaging

Stock items may be changed at any time by Erie Powder Coatings Inc. Please enquire when ordering. Packaging is generally in 25 kg (55 lb) or 11.3kg (25 lb) boxes. Drums and bulk bins are also available for special orders. Products included in this chart are considered stock products. As such, Erie Powder will make these powder coatings available, subject to discontinuance of products and prior orders.

### Custom Colors:

Erie Powder Coatings Inc. manufactures custom color orders from 1 kg (2 lbs). Pricing is based on color and finish. Manufacture and billing weight on all custom orders can vary from ordered weight by 10-15%

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